

Desoclean™ 45 Solvent Cleaner (020X413)

TECHNICAL DATA SHEET

Product Description

Desoclean[™] 45 cleaner is a broad spectrum solvent cleaner that removes a wide range of contaminants without leaving a residue.

- Low vapor pressure solvent cleaner
- Eliminates a wide range of contaminates
- Improves the adhesion of coatings and sealants to aluminum substrates
- Ideal for cleaning paint equipment

Specifications



Desoclean[™] 45 solvent cleaner is listed on the following process standards:

- BAC 5750
- DPM 8226
- HMS 20-1267

- MDM20-1267
- PS 13375
- STMO 752

Note: PPG Aerospace recommends you check the most recent Process Standard for updated information.

Product Compatibility:

Desoclean $^{\rm TM}$ 45 cleaner is compatible with the following topcoat and primer specifications:

- BMS 10-11 Type I & Type II
- BMS 10-60 Type I & Type II
- BMS 10-72 Type VIII
- BMS 10-103
- BMS 10-125 Type III

- DMS 2155
- MIL-PRF-23377
- MIL-PRF-85285
- MIL-PRF-85582
- MMS 420

Surface Preparation and Pretreatments



Desoclean[™] 45 cleaner is broad spectrum solvent cleaner that is often used on metallic substrates before using surface pretreatments.



Induction Time:

Not Required

Desoclean[™] 45



Desoclean[™] 45 Solvent Cleaner (020X413)

Application Guidelines

Application:

Saturate a clean white cotton or nylon cloth with Desoclean[™] 45 cleaner, and wet the surface to be cleaned. Immediately wipe dry the wet area with a clean white cotton cloth, using a "wipe on, wipe off" procedure. Do not allow Desoclean[™] 45 cleaner to dry on the substrate's surface before wiping off. Be sure to change your wipe and dry rags often. Do not put soiled or previously saturated rags into solvent containers. Do not use rayon, acetate, or other synthetic fibers that will be dissolved by Desoclean[™] 45 cleaner will dissolve, craze or soften some plastic and painted surfaces. Consult the manufacturer before using Desoclean[™] 45 cleaner on these types of substrates.

Note: It is important to condition the paint for 24 hours prior to mixing by placing all materials in the shop or hangar, with ambient temperatures between 13° and 35°C (55° to 95°F). The minimum temperature of the paint components should be 13°C (55°F) prior to mixing.



Equipment:

Desoclean[™] 45 solvent cleaner can be used to clean hoses and spray equipment, including automatic spray gun cleaning devises.

Physical Properties (product)

Color:



Clear Liquid



Gloss: Not Applicable



VOC:

Mixed, ready for use VOC (EPA method 24)	784 grams/liter
Per Rule 1124	
Weight % exempt	4.01%
Volume % exempt	3.28%
Desoclean™ 45	784 grams/liter



Desoclean[™] 45 Solvent Cleaner (020X413)

Physical Constants:

Weight/gallon Vapor pressure Solubility parameter 6.82 pounds/gallon 39 mm HG at 20°C (68°F) 10.32

PPG Aerospace PRC-DeSoto



Flash point closed cup:

Seta Flash

-5.6°C (22°F)

Shelf Life:

12 months from date of manufacture to most OEM material specifications. Consult the process standard to verify shelf life requirements.

24 months from date of manufacture for PRC-DeSoto Standard.

Note: Shelf life is provided for the original, unopened containers.

<u>Note:</u> The application and performance property values above are typical for the material, but not intended for use in specifications or for acceptance inspection criteria because of variations in testing methods, conditions and configurations.

Storage Recommendations



Inspect the condition of the container to ensure compliance. The material should be stored at temperatures between 5°C to 35°C (41°F to 95°F) to ensure shelf life.

Note: When procuring to a qualified process standard, follow those storage instructions.



Desoclean[™] 45 Solvent Cleaner (020X413)

Health Precautions

This product is safe to use and apply when recommended precautions are followed. Before using this product, read and understand the Safety Data Sheet (SDS), which provides information on health, physical and environmental hazards, handling precautions and first aid recommendations. An SDS is available on request. Avoid overexposure. Obtain medical care in case of extreme overexposure.

For industrial use only. Keep away from children.

Additional information can be found at: www.ppgaerospace.com

For sales and ordering information call the local PPG office at the numbers listed below:

Asia Pacific

ASC – Australia Tel 61 (3) 9335 1557 Fax 61 (3) 9335 3490

ASC – Japan Tel 81 561 35 5200 Fax 81 561 35 5201

ASC – South East Asia Tel 65 6861 1119 Fax 65 6861 6162

ASC – Suzhou Tel (86-512) 6661 5858 Fax (86-512) 6661 6868

ASC – Tianjin Tel (86-022) 2482 8625 Fax (86-022) 2482 8600

Americas

1 (818) 362-6711 or 1-800-AEROMIX

Desoclean is a trademark of PRC-DeSoto International, Inc.

All recommendations, statements, and technical data contained herein are based on tests we believe to be reliable and correct, but accuracy and completeness of said tests are not guaranteed and are not to be construed as a warranty, either expressed or implied. User shall rely on his own information and tests to determine suitability of the product for the intended use and assumes all risks and liability resulting from his use of the product. Seller's and manufacturer's sole responsibility shall be to replace that portion of the product of this manufacturer which proves to be defective. Neither seller nor manufacturer shall be liable to the buyer or any third person for any injury, loss, or damage directly or indirectly resulting from use of, or inability to use, the product. Recommendations or statements other than those contained in a written agreement signed by an officer of the manufacturer shall not be binding upon the manufacturer or seller.

Europe and Middle East

ASC – Central Europe Tel 49 (40) 742 193 10 Fax 49 (40) 742 139 69

ASC – Middle East & India Tel (971) 4 883 9666 Fax (971) 4 883 9665

ASC – North Europe Tel 44 (0) 1388 770222 Fax 44 (0) 1388 770288

ASC – South Europe Tel 33 (0) 235 53 43 71 Fax 33 (0) 235 53 54 44

> PRC-DeSoto International, Inc. 12780 San Fernando Road Sylmar, CA 91342 www.ppgaerospace.com

Issue Date: 4/15 Lit: 1463

Desoclean[™] 45